

Sentinel C28 Compact Leak Test Instrument

- Unique Auto Test Setup
- Single Pressure Test Capabilities
- RS232, Ethernet
- Color graphic display

Versatile Test Capabilities

Pressure (Vacuum) Decay Leak Rate
Pressure (Vacuum) Drop
Pressure Rate of Change
Occlusion (Back Pressure)

Instrument Flexibility accommodates:

- different pressure test pneumatics
- performs various test methods
- accepts different part-to-part test parameters
- allows test specific units of measurement
- selectable digital input and output functions
- utilizes RS232 and TCP/IP (Telnet) communications methods to interface with the factory network.

32 Part Programs with Application

Flexibility includes test type, timers, pressure parameters, leak rates, calibration parameters, units of measurement, and digital input/output options.

Auto Setup automatically determines optimal test cycle times to meet desired total cycle time requirements for leak rate tests.

Auto Calibration routine tests master production part with internal calibrated leak standard to automatically establish the pressure-loss-over-time (or flow) to leak rate relationship for the part.

Environmental Drift Correction maintains calibration accuracy by monitoring and automatically making continuous small adjustments for changes in temperature and environmental conditions.



Quik Test monitors the instantaneous in-test results and ends the testing process early when it is obvious that a reject or accept result is imminent.

Self Test Functions include internal pneumatic leak check, calibration verification, transducer zero and span calibration, and test regulator adjustment.

Compact Modular Enclosure for easy installation and maintenance (includes all electronics and pneumatics) in a wall mount configurations

Wall mount: 6.6" h x 8.7" w x 7.2" d

Modular Pneumatics with manifold mounted valves, transducer, calibrated leak standard, and regulator.

Transducers

Absolute Pressure Transducer:

Monitors test pressures for all tests and displays pressure relative to atmosphere (gage pressure) or pressure loss or rate of loss during standard pressure/vacuum decay tests.

High resolution 24 bit A/D converter and patent pending signal conditioning for fast, repeatable test results (resolution to 0.00001% of the transducer full scale)

High speed, powerful computer with 32 bit processor for fast, high resolution processing.

Monitoring and Programming via integral operator panel or remote computer. Remote part program selection using Binary digital inputs (1 to 6 digital inputs), RS232, or Ethernet.

Operator Display Panel makes operator interface simple, fast and comprehensive

- **Highly visible, color LCD display** with bar graph test results, digital test results, test parameters, counters, and test statistics
- **Test result lights** for In test/Accept/Reject
- **Keypad with Function and Display keys** for Auto Setup, Change Part, Auto Calibrate, Part Configuration, Instrument Configuration, Self Test, Start, Stop, Test Data, Monitor, and Help

High Speed Communication via RS232 and Ethernet includes test parameters, test results, counter information, and test statistics at baud rates up to 115200 for RS232. Test result output formats are selectable

Pressure Streaming - Test data output every 0.01 seconds via RS232 for plotting test curves.

Data Collection stores test results of leak/flow rates, pressure loss, test pressure, time, date, and more for upto 5,000 tests.

Tooling Control for simple applications includes an extend and retract output for part seal with one input start and part presence before start. Easy setup performed within each part program.

Standard Integral 6 Input / 3 Output Digital Interface. These inputs and outputs are independently programmable within each individual part program.

Programmable Digital Inputs include Start, Stop/reset, Open Leak Std Valve, Part Presence, Ext. Switch feedback (before end of fill timer),

Auto Cal, Hold, Vent/Halt, SPC Test Part, and 1-5 Binary Part Select.

Programmable Digital Outputs include Test Accept/Reject per test, Part Accept/Reject, Outputs per test reject limits, Outputs for steps of test sequence, 1Tooling Extend, 1Tooling Retract, In Auto Cal sequences, and Press Select.

Specifications

Pneumatic Manifold Options for Test Types

Test Type P - Pressure Test

Pressure Decay Leak Rate, Pressure Drop, Rate of Change, and Occlusion Tests
Single Regulator* / Absolute Pressure Transducer / Single Leak Standard

- **N Manifold** - Low volume (<1 cc), Low Cv Valves
 - Pressure ranges: 10 psiv to 100 psig
 - Test port: 1/8" FNPT
- **A Manifold** - Standard Cv valves (1/8" orifice), Internal volume (8 cc)
 - Pressure ranges: 14.7 psiv to 100 psig
 - Test port: 1/4" FNPT
- **B Manifold** - High flow-high Cv valves (5X flow), Internal volume (12cc)
 - Pressure ranges: 14.7 psiv to 200 psig
 - Test port: 1/4" FNPT

Transducer Resolution

- **Absolute Pressure Transducer**
 - Displayed Pressure Resolution: 0.001 units during pre-fill, fill, and stabilize
 - Displayed Resolution of pressure loss during test: 0.00001 units
 - Absolute Pressure Resolution: 0.00005% of transducer range (0.3 pa for 200 psi range)

I/O Board Power Requirements

- Supplied independent of instrument power
- 120 VAC or 24 VDC fused for 2.5 amp total

Control inputs are sinking

- 6 optically isolated inputs

Control outputs are sourcing

- 3 dry contact relays

Input/Output Terminals

- Integral 6 inputs and 3 outputs are available within the enclosure.
- Input and output functions per terminal are assigned within the part programs

Inputs include:

Start	Stop/reset
Part presence	Halt/Vent
Hold	Ext Press Sw*
Auto Cal	Open Leak Std
Binary part select (1-5)	SPC Test Part
Ext Sw feedback*	

Outputs include:

Part Accept	Part Reject
Malfunction	Severe Leak
AutoCal Mode	AutoCal LS
AutoCal Master	Test Lamp
Press Select*	In Relax
In Pre-fill timer*	In fill timer*
In stab timer*	In test timer*
In Exh timer*	Below LL*
Betw Lim*	Above HL*
Test passed*	Test failed*
Tool Mot 1 extend	
Tool Mot 1 retract	

Instrument Power Requirements

- 120 VAC – 1 amps;
- 230 VAC – 0.5 amps,
- 24 VDC - 2 amps

Part Program Storage

- Up to 32 part programs

Calibration System

- NIST traceable calibrated leak standard sized to within +5%/-0% of specified reject rate with an accuracy of +/-1.2% of value. Mounted directly to pneumatic manifold

Communication: Two-way

- TCP/IP (Ethernet – telnet and email)
- One portal via one internal connection on communication board
- RS232 (on front of operator panel for external connection)

- 115600, 57800, 33600, 19200, or 9600 baud rate
- no parity, 8 bits, 1 stop bit, no flow control

USB memory chip (Formatted Fat32):

- Firmware update only

Enclosures:

Nema 12 Industrial Enclosure

Die cast aluminum

Dimensions: 8.7”W x 6.6”H x 7.2”D

Weight: 12.5 lbs (5.7 kg)

Ambient conditions: 5 to 40 C (41 to 109 F)

Humidity: 90% non-condensing

Instrument Option Selection

	Instrument mounting
	Wall

	Pneumatic connections
	NPT

	Digital I/O Voltage
	120 VAC
	24 VDC

	Power source for instrument
	120 VAC
	24 VDC
	230 VAC

	Keypad Language
	Chinese

	Pressure Transducer
	0 – 20 psia
	0 – 45 psia
	0 – 115 psia
	0 – 215 psia

	Transducer Option
	No Transducer

1st Test Leak Rate _____
1st Test Pressure _____

Pneumatic Test Module

	Test Capability Desired
	Pressure Decay/Pressure Drop/Rate of Drop Test with One Regulator and One Calibrated Leak Standard

	Flow capacity of Test pneumatics
	Low Volume – low flow manifold
	Standard flow – std. volume manifold
	High flow manifold (5 x higher flow)

	Pressure Package Range
	Vacuum (0 to 14.7 psiv)
	0.5 – 2 psig
	2 – 30 psig
	2 – 100 psig
	2 – 200 psig